

ORDER FOR SUPPLIES OR SERVICES

PAGE OF PAGES

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IMPORTANT: Mark all packages and papers with contract and/or order numbers.

1. DATE OF ORDER 05/20/2011		2. CONTRACT NO. (If any) DTMA8C05003		6. SHIP TO: a. NAME OF CONSIGNEE CAPE RACE	
3. ORDER NO. KEY03A2011023		4. REQUISITION/REFERENCE NO. MA-PR615-20110525		b. STREET ADDRESS C/O Earl Industries 2 Harper Avenue	
5. ISSUING OFFICE (Address correspondence to) U.S.DOT/ Maritime Administration Atlantic Div. Acquisition Office MAR-380-2 7737 Hampton Blvd Building 19 Suite 300 NORFOLK VA 23505-1204				c. CITY Portsmouth	
7. TO: Louis A. Cavaliere				d. STATE VA	
a. NAME OF CONTRACTOR Keystone Shipping Services, Inc. DUNS 008862315				e. ZIP CODE 23707	
b. COMPANY NAME				f. SHIP VIA	
c. STREET ADDRESS SUITE 600, ONE BALA PLAZA EAST				8. TYPE OF ORDER <input type="checkbox"/> a. PURCHASE <input checked="" type="checkbox"/> b. DELIVERY	
d. CITY BALA CYNWYD		e. STATE PA		REFERENCE YOUR: Please furnish the following on the terms and conditions specified on both sides of this order and on the attached sheet, if any, including delivery as indicated.	
f. ZIP CODE 19004-1496		Except for billing instructions on the reverse, this delivery order is subject to instructions contained on this side only of this form and is issued subject to the terms and conditions of the above-numbered contract.			
9. ACCOUNTING AND APPROPRIATION DATA See Schedule				10. REQUISITIONING OFFICE U.S. DOT/ Maritime Administration	

11. BUSINESS CLASSIFICATION (Check appropriate box(es)) <input type="checkbox"/> a. SMALL <input type="checkbox"/> b. OTHER THAN SMALL <input type="checkbox"/> c. DISADVANTAGED <input type="checkbox"/> g. SERVICE-DISABLED VETERAN-OWNED <input type="checkbox"/> d. WOMEN-OWNED <input type="checkbox"/> e. HUBZone <input type="checkbox"/> f. EMERGING SMALL BUSINESS				12. F.O.B. POINT Destination	
13. PLACE OF a. INSPECTION Destination		b. ACCEPTANCE Destination		14. GOVERNMENT B/L NO.	
				15. DELIVER TO F.O.B. POINT ON OR BEFORE (Date)	
16. DISCOUNT TERMS					

17. SCHEDULE (See reverse for Rejections)

ITEM NO. (a)	SUPPLIES OR SERVICES (b)	QUANTITY ORDERED (c)	UNIT (d)	UNIT PRICE (e)	AMOUNT (f)	QUANTITY ACCEPTED (g)
	THIS IS A CONFIRMING ORDER CAPE RACE FY 11 ESL Continued ...					

SEE BILLING INSTRUCTIONS ON REVERSE	18. SHIPPING POINT		19. GROSS SHIPPING WEIGHT		20. INVOICE NO.		17(h) TOTAL (Cont. pages)	
	21. MAIL INVOICE TO:							
	a. NAME MARAD A/P INVOICES						\$122,500.00	17(i) GRAND TOTAL
	b. STREET ADDRESS (or P.O. Box) P.O. BOX 25710						\$122,500.00	
c. CITY OKLAHOMA CITY		d. STATE OK		e. ZIP CODE 73125				

22. UNITED STATES OF AMERICA BY (Signature) 				23. NAME (Typed) EILEEN WILLIAMS TITLE: CONTRACTING/ORDERING OFFICER			
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**ORDER FOR SUPPLIES OR SERVICES
SCHEDULE - CONTINUATION**

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DATE OF ORDER 05/20/2011	CONTRACT NO. DTMA8C05003	ORDER NO. KEY03A2011023
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ITEM NO. (a)	SUPPLIES/SERVICES (b)	QUANTITY ORDERED (c)	UNIT (d)	UNIT PRICE (e)	AMOUNT (f)	QUANTITY ACCEPTED (g)
0601AE	<p>Admin Office: U. S. DOT Maritime Administration Atlantic Div. Acquisition Office MAR-380.2 7737 Hampton Blvd Building 19 Suite 300 Norfolk VA 23505-1204</p> <p>Mark For: CAPE RACE C/O Earl Industries 2 Harper Avenue Portsmouth VA 23707</p> <p>Accounting Info: 70XR161710.2011.951C1RAC00.1161000000.25432. 61006600 / 70116151C1RAC0 Period of Performance: 05/18/2011 to 12/31/2011</p> <p>KEY-RAC11-5002A CAPE RACE ESL. The purpose of this project is to accomplish MARAD approved specific maintenance work items defined as Extended Service Life (ESL). ESL may include modernization of obsolete installations, blasting and coating tanks to ensure long term preservation, or conduct repairs which are not typical to the annual M&R budget.</p> <p>If the work to be completed under this funding item includes replacement/modernization of any equipment contained in the vessel's equipment configuration listing or the modification of any structure or system requiring regulatory approval, a Configuration or Allowance Change Request is required. All completed work shall be in compliance with applicable standards as set forth in the Ship Manager contract at C.6.3, Compliance Documents, and subparagraphs thereto, at the time of acceptance.</p> <p>Ship Manager is authorized to create additional SRs/MRs in NS5 to support this Task Order only if the additional SRs/MRs fall within the original scope of the work Continued ...</p>				122,500.00	

TOTAL CARRIED FORWARD TO 1ST PAGE (ITEM 17(H))

\$122,500.00

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	<p>items described below on this Task Order. SM shall reference the supplemented original SR/MR # under Remarks in each new SR/MR. Furthermore, the Ship Manager is authorized to modify the description in their RFQ and PO documents, resulting from this Task Order, if required to improve their specification as more information becomes available during the Ship Managers purchasing process - but only if the modified description falls within the scope of work items authorized in this Task Order.</p> <p>SR/WO# 4564157 MISCELLANEOUS PIPING REPAIRS. 1.0 ABSTRACT</p> <p>1.1 The intent of this item is to replace several sections of failed salt water piping in the Engine Room and Forward House. Existing materials vary, however the new pipe installed shall be exclusively hot dipped galvanized schedule 80 steel pipe unless otherwise specified.</p> <p>2.1 The current rules and regulations of the USCG and ABS.</p> <p>3.0 ITEM LOCATION / DESCRIPTION</p> <p>3.1 Work locations are in the Engine Room, Forecastle and the Accommodation Spaces.</p> <p>3.2 Schedule 80 Galvanized Pipe (unless otherwise stated), diameters, bends, fittings, and lengths per Section 5.</p> <p>4.0 OWNER FURNISHED MATERIAL / EQUIPMENT / SERVICES</p> <p>4.1 The vessel will provide some of the blanks required to seal off the lines while the existing pipe sections are removed. The remaining temporary blanks required shall be Contractor furnished. All blanks shall be installed and removed by the Contractor. Jumpers, as may be required, shall be Contractor Furnished to enable system(s) operation while the new piping is fabricated and installed.</p> <p>4.2 The vessel's crew will lock out, tag out and drain the affected systems.</p> <p>Continued ...</p>					

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	<p>4.3 The vessel's crew will assist with operational test of systems for final acceptance.</p> <p>5.0 STATEMENT OF WORK The Contractor shall furnish all labor, material, equipment, and services to accomplish the work as stated in this item, including all of the following, as may be applicable:</p> <ul style="list-style-type: none"> - Access, Ventilation, Lighting, and Staging - Gas Free Certification, including Marine Chemist's fees for Entry / Hotwork. - Removal of interferences and replacement of same. - Verification of all dimensions prior to fabrication. <p>The vessel is in a five (5) day state of readiness. The Contractor shall schedule the work with this in mind and under no circumstances shall the piping systems specified be left dismantled for a period of more than five (5) calendar days, without prior agreement with the Port Engineer.</p> <p>The vessel's workday is 0800 to 1700 Monday through Friday excluding Holidays. No work will be allowed outside of these hours without prior consent from the Chief Engineer.</p> <p>Each day when boarding the vessel, the Contractor's Representative shall check in with the Chief Engineer to review the work plan for the day.</p> <p>The Contractor shall utilize appropriate PPE at all times, and shall conduct the work in a SAFE and Professional manner.</p> <p>The work place shall be maintained in a Continued ...</p>					
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	<p>neat and orderly condition at all times.</p> <p>Blanks shall be fitted in way of removals where required, and in accordance with paragraph 4.1 above.</p> <p>All new pipe sections to be prefabricated cleaned, and coated as assemblies wherever possible.</p> <p>Flanges are to be made up with new Contractor Furnished gaskets and new Contractor Furnished stainless steel fasteners.</p> <p>Pipe sections are to be primed and painted with two coats of surface tolerant epoxy paint, top coat to be colored as original.</p> <p>5.1 SALT WATER SERVICE PUMP DISCHARGE PIPING</p> <p>Engine Room Lower Level Fr 65 just to Port of C/L - salt water service pump discharge header, supplying cooling water to the ship's service diesel generators.</p> <p>Remove approximately four (4) feet of existing wasted salt water piping to scrap and replace with new as follows:</p> <p>Approximately four (4) feet of 150 mm (6 inch) schedule 80 galvanized steel pipe, including one (1) each 90 degree schedule 80 galvanized steel elbow and two (2) each steel JIS 5K galvanized steel flanges.</p> <p>5.2 SALT WATER SERVICE PUMPS #1 & #2 SUCTION PIPING SPOOL REDUCTION PIECES</p> <p>Engine Room Lower Level Fr 62 just to Port of C/L</p> <p>Remove existing wasted spool reduction pieces in salt water service pumps #1 and #2 suction piping to scrap and replace with Continued ...</p>					

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	<p>new as follows:</p> <p>Two (2) each schedule 80 galvanized steel Spool Reduction Pieces, length (flange to flange) 260 mm each, nominal diameters 150 mm and 200 mm, and two (2) each JIS 5K galvanized steel flanges each.</p> <p>5.3 SALT WATER SERVICE LINE TO EXCESS STEAM CONDENSER</p> <p>Lower Engine Room, Port side.</p> <p>Remove approximately fourteen (14) feet of existing wasted salt water piping to scrap and replace with new as follows:</p> <p>Approximately fourteen (14) feet of 100 mm (4 inch) schedule 80 galvanized steel pipe, including two (2) each 90 degree schedule 80 galvanized steel elbows, one (1) 100mm x 100mm x 80 mm schedule 80 galvanized steel Tee, seven (7) each steel JIS 5K galvanized steel flanges, and one (1) each Copper Nickel JIS 5K flange.</p> <p>5.4 SALT WATER SERVICE SUPPLY PIPING TO SHIP'S HOUSE</p> <p>Lower Engine Room, Port side.</p> <p>Remove approximately four (4) feet of existing wasted salt water piping to scrap and replace with new as follows:</p> <p>Approximately four (1) feet of 125 mm (5 inch) schedule 80 galvanized steel pipe, including one (1) each 90 degree schedule 80 galvanized 125 mm elbow, and three (3) each JIS 10K 125mm galvanized flanges.</p> <p>5.5 #1 MAIN ENGINE-FORWARD COOLER OUTLET PIPING</p> <p>Engine Operating Level, starboard.</p> <p>Continued ...</p>					

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	<p>Remove approximately twelve (12) feet of existing wasted air cooler outlet piping to scrap and replace with new as follows: (see attached sketch)</p> <p>150 mm (6 inch) schedule 80 galvanized steel pipe.</p> <p>Two (2) each 90 degree elbow 150 mm (6 inch) schedule 80 galvanized steel pipe.</p> <p>Four (4) each JIS 5K flanges - Nominal diameter- 150 mm, 265mm OD, 230 mm bolt circle, 8 bolt holes, 19 mm diameter bolt holes.</p> <p>One (1) each threaded weldment for air vent valve.</p> <p>5.6 #2 MAIN ENGINE, FORWARD AIR COOLER INLET PIPING</p> <p>Engine Operating Level, port.</p> <p>Remove approximately eight (8) feet of existing wasted air cooler inlet piping to scrap and replace with new as follows: (see attached sketch)</p> <p>150 mm (6 inch) schedule 80 galvanized steel pipe.</p> <p>Two (2) each 90 degree elbow 150 mm (6 inch) schedule 80 galvanized steel pipe.</p> <p>Four (4) each JIS 5K flanges - Nominal diameter- 150 mm, 265mm OD, 230 mm bolt circle, 8 bolt holes, 19 mm diameter bolt holes.</p> <p>One (1) each threaded weldment for air vent valve.</p> <p>5.7 #2 MAIN ENGINE, AFTER AIR COOLER INLET AND OUTLET PIPING</p> <p>Continued ...</p>					

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	<p>Engine Operating Level, port.</p> <p>Remove approximately twelve (12) feet of existing wasted air cooler outlet piping to scrap and replace with new as follows: (see attached sketch)</p> <p>150 mm (6 inch) schedule 80 galvanized steel pipe.</p> <p>Two (2) each 90 degree elbow 150 mm (6 inch) schedule 80 galvanized steel pipe.</p> <p>Four (4) each JIS 5K flanges - Nominal diameter- 150 mm, 265mm OD, 230 mm bolt circle, 8 bolt holes, 19 mm diameter bolt holes.</p> <p>One (1) each threaded weldment for air vent valve.</p> <p>5.8 ANCHOR WASH DOWN SALT WATER PIPING - RENEW</p> <p>Forecastle in way of hawse pipes.</p> <p>Remove approximately twelve (12) feet of existing wasted anchor wash down piping to scrap and replace with new as follows:</p> <p>One (1) section approximately 11 feet of 80 mm schedule 80 galvanized steel pipe including flanges and gaskets as may be necessary.</p> <p>One (1) section approximately 8 feet of 40 mm schedule 80 galvanized steel pipe including flanges and gaskets as may be necessary.</p> <p>5.9 PROVISIONS REEFER SALT WATER SERVICE PIPING</p> <p>Accommodation space in way of salt water service piping to provision reefer coolers.</p> <p>Continued ...</p>					

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	<p>Remove approximately 130 feet of deteriorated salt water service piping in the house supplying cooling water to the provisions reefer space and overboard to scrap and replace with new as follows:</p> <p>Approximately 130 feet 50 mm 10K pipe, galvanized schedule 80.</p> <p>Five (5) each 45 degree elbows, eleven 90 degree elbows, one 45 degree socket, one 90 degree socket, galvanized schedule 80.</p> <p>Sixteen (16) each flanges: OD 155 mm, BC 120 mm, 4 bolt holes of 19 mm diameter, galvanized schedule 80.</p> <p>SR/WO# 1306063 GERNERAL CLEANING, CHIPPING, AND COATING. The intent of this item is to provide funding for general cleaning, chipping, and painting decking and bulkheads on main trailer deck, engine room side shell plating, and other areas on board requiring cosmetic improvements, per direction of the MARAD COTR.</p> <p>The total amount of award: \$122,500.00. The obligation for this award is shown in box 17(i).</p>					

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